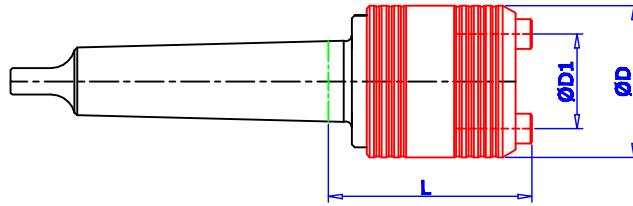


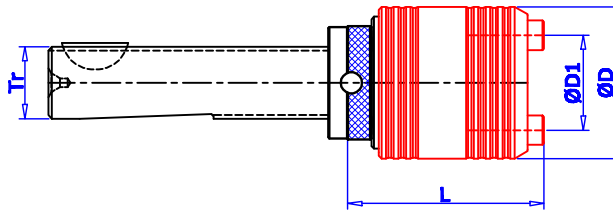
**SQ / MORSE TAPER**



Maximum runout of MOUNTING taper to LOCATING INTERNAL dia 0.003mm

| Chuck Designation |          | Capacity | Suitable Adaptors<br>SWE | Ø D  | Ø D1 | MT 1 | MT 2 | MT 3 | MT 4 |
|-------------------|----------|----------|--------------------------|------|------|------|------|------|------|
| Size              | Location |          |                          |      |      | L    | L    | L    | L    |
| SQ 3-12           | / MT--   | M3 - M12 | SWE1                     | 32.0 | 19   | 43   | 44   | -    | -    |
| SQ 8-20           | / MT--   | M8 - M20 | SWE2                     | 50.0 | 31   | -    | 61   | 61   | 62   |

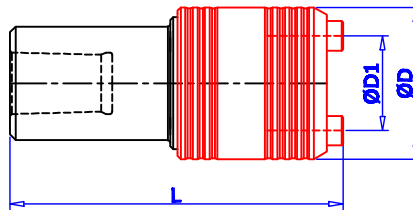
**SQ / TR.. (DIN 6327)**



Maximum runout of MOUNTING dia to LOCATING INTERNAL dia 0.003mm

| Chuck Designation |          | Capacity | Suitable Adaptors<br>SWE | Ø D  | Ø D1 | Tr16 | Tr20 | Tr28 | Tr36 |
|-------------------|----------|----------|--------------------------|------|------|------|------|------|------|
| Size              | Location |          |                          |      |      | L    | L    | L    | L    |
| SQ 3-12           | / Tr--   | M3 - M12 | SWE1                     | 32.0 | 19   | 46   | 49   | 49   | -    |
| SQ 8-20           | / Tr--   | M8 - M20 | SWE2                     | 50.0 | 31   | -    | 66   | 66   | 68   |

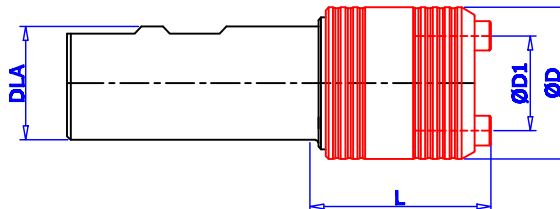
**SQ SHORT INTERNAL TAPER (B..)**



Maximum runout of MOUNTING dia to LOCATING INTERNAL dia 0.003mm

| Chuck Designation |          | Capacity | Suitable Adaptors<br>SWE | Ø D  | Ø D1 | B12 | B16 | B18 | B22 |
|-------------------|----------|----------|--------------------------|------|------|-----|-----|-----|-----|
| Size              | Location |          |                          |      |      | L   | L   | L   | L   |
| SQ 3-12           | / B--    | M3 - M12 | SWE1                     | 32.0 | 19   | 59  | 65  | 73  | -   |
| SQ 8-20           | / B--    | M8 - M20 | SWE2                     | 50.0 | 31   | -   | 84  | 92  | 101 |

**SQ WELDON TYPE.**



Maximum runout of MOUNTING dia to LOCATING INTERNAL dia 0.003mm

| Chuck Designation |          | Capacity | Suitable Adaptors<br>SWE | Ø D  | Ø D1 | 3/4" | 1" | 25mm | 32mm |
|-------------------|----------|----------|--------------------------|------|------|------|----|------|------|
| Size              | Location |          |                          |      |      | L    | L  | L    | L    |
| SQ 3-12           | / DIA--  | M3 - M12 | SWE1                     | 32.0 | 19   | 44   | 44 | 44   | 44   |
| SQ 8-20           | / DIA--  | M8 - M20 | SWE2                     | 50.0 | 31   | -    | 61 | 61   | 61   |

All Details are subject to change without notice.